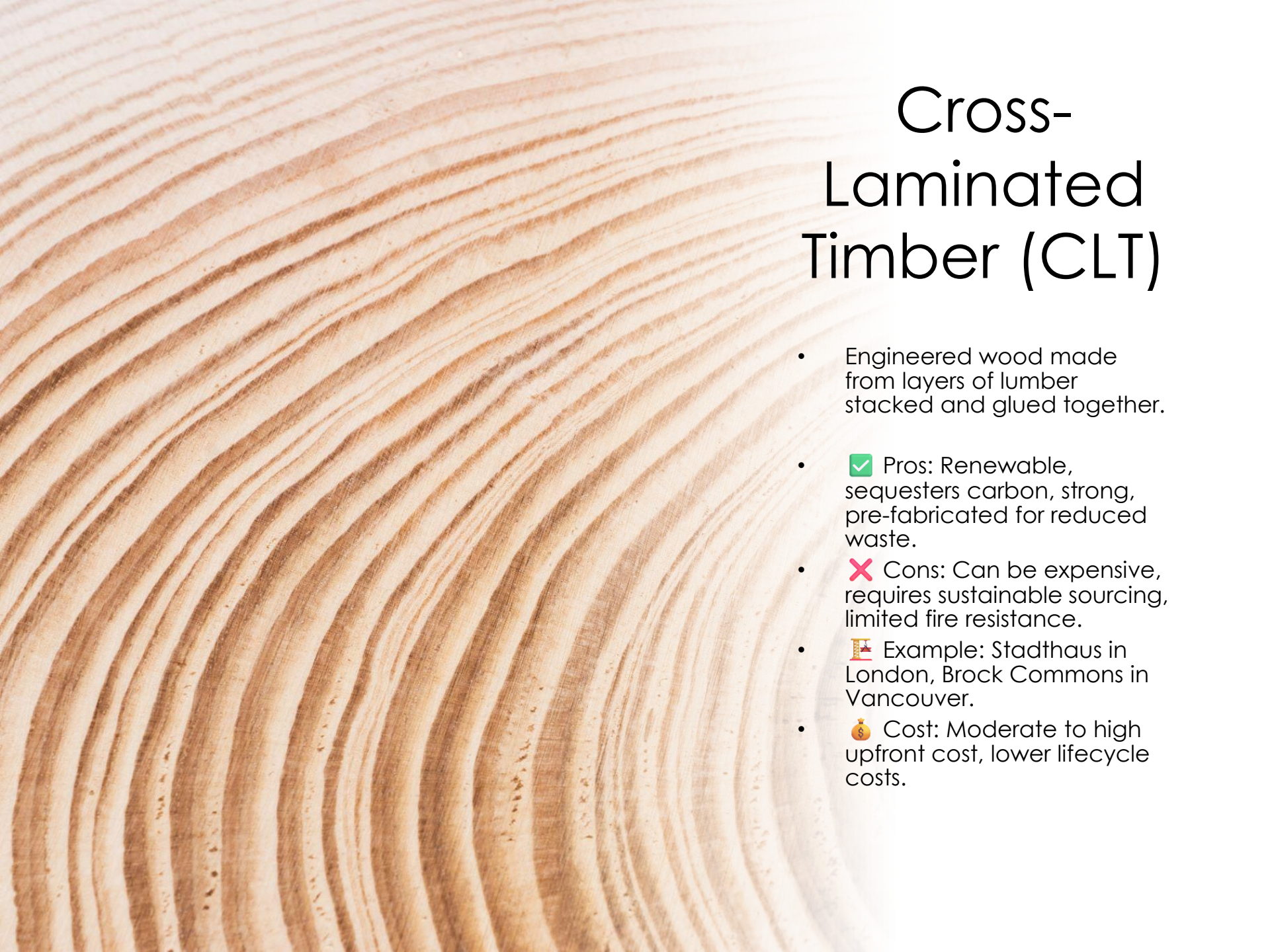
The background of the slide is a close-up photograph of a sandy beach. In the upper portion, white, frothy waves are breaking onto the shore, creating a textured, bubbly appearance. Below the waves, the sand is a light tan color with a fine, granular texture. The overall lighting is bright, suggesting a sunny day.





The Best & Greenest  
Construction Materials:  
Which ones do you know?  
Which ones would you like  
to work with?

Top Sustainable Materials in Modern  
Architecture



A close-up photograph of a wood surface, showing concentric growth rings in a light brown color. The texture is smooth and natural, filling the entire background of the slide.

# Cross-Laminated Timber (CLT)





- Engineered wood made from layers of lumber stacked and glued together.
-  Pros: Renewable, sequesters carbon, strong, pre-fabricated for reduced waste.
-  Cons: Can be expensive, requires sustainable sourcing, limited fire resistance.
-  Example: Stadthaus in London, Brock Commons in Vancouver.
-  Cost: Moderate to high upfront cost, lower lifecycle costs.

# Cross-Laminated Timber (CLT)





# Recycled Steel

- Steel reused from scrap materials, often from cars and appliances.
-  Pros: Durable, recyclable, reduces mining, fire-resistant.
-  Cons: Energy-intensive to produce, high embodied energy if not locally sourced.
-  Example: Hearst Tower in New York.
-  Cost: Higher material cost, but long-lasting and reduces waste.







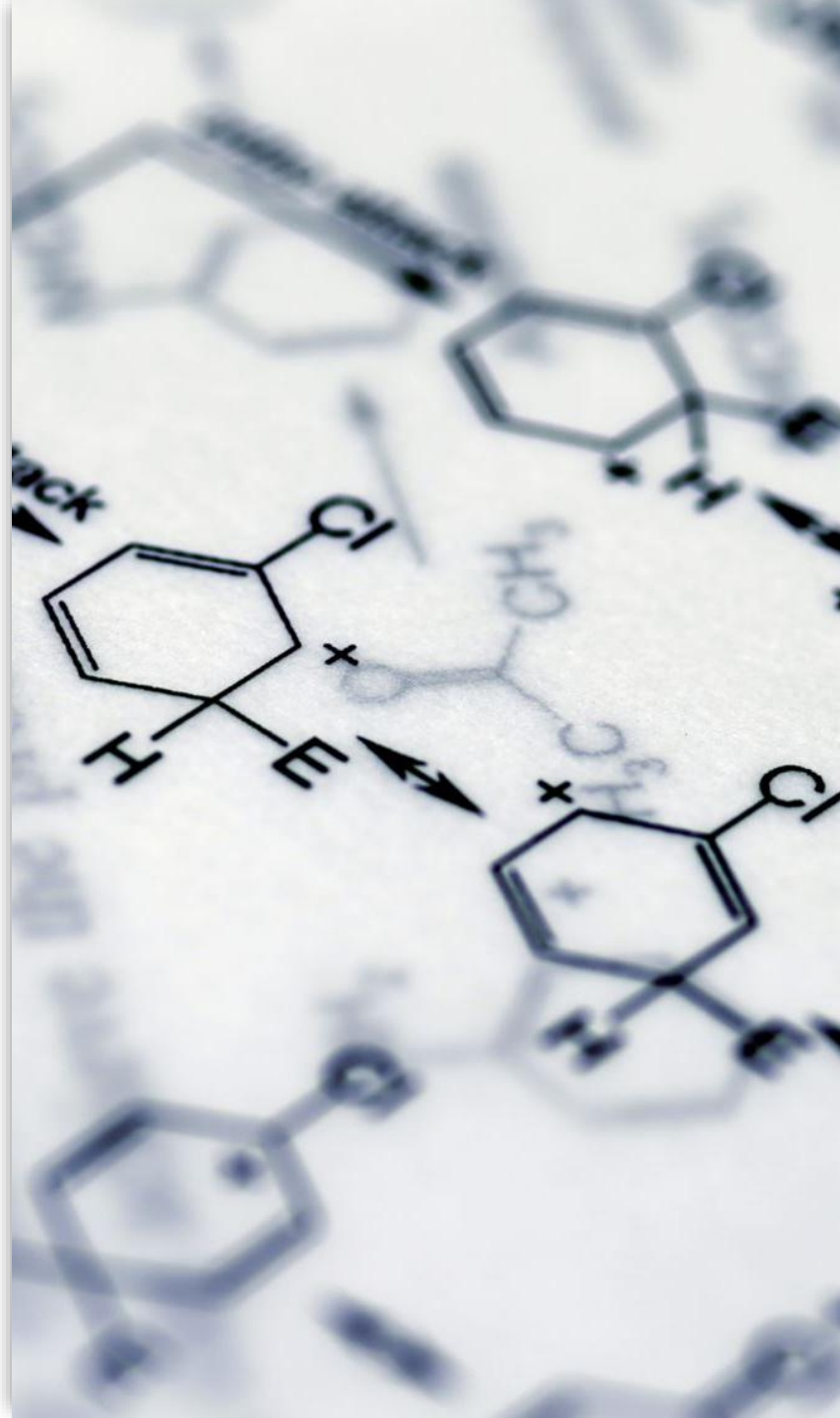
# Recycled Steel





# Hempcrete

- Biocomposite made from hemp hurds and lime.
-  Pros: Excellent insulation, lightweight, carbon-negative.
-  Cons: Not structural, limited availability, needs thick walls.
-  Example: Maison en Chanvre in France, experimental housing in the UK.
-  Cost: Moderate; may increase due to sourcing and wall thickness.







# Hempcrete





# Straw Bales

- Tightly packed straw used in wall systems for insulation.
-  Pros: Highly insulative, biodegradable, low cost.
-  Cons: Bulky, moisture sensitivity, requires skilled installation.
-  Example: Nebraska houses, School buildings in California.
-  Cost: Low material cost, higher labor costs.









# Straw Bales



# Bamboo

- Fast-growing, renewable grass used structurally or as finishing.
-  Pros: High tensile strength, renewable, lightweight.
-  Cons: Prone to pests, not ideal for all climates, treatment needed.
-  Example: Green School in Bali, Bamboo Sports Hall in China.
-  Cost: Moderate; varies with treatment and transport.









# Bamboo







# Rammed Earth

- Compacted natural soil, gravel, and clay forming solid walls.
-  Pros: Thermal mass, durable, natural look, low carbon.
-  Cons: Labor-intensive, climate limitations, thick walls needed.
-  Example: Sustainable homes in Australia and Arizona.
-  Cost: Low material cost, high labor cost.




# Rammed Earth





# Recycled Plastic





- Plastic waste reprocessed into construction panels or bricks.
-  Pros: Diverts waste, durable, mold-resistant.
-  Cons: Not biodegradable, may off-gas, limited structural use.
-  Example: EcoDomum houses in Mexico, plastic roads in the Netherlands.
-  Cost: Low to moderate; scalable with recycling systems.

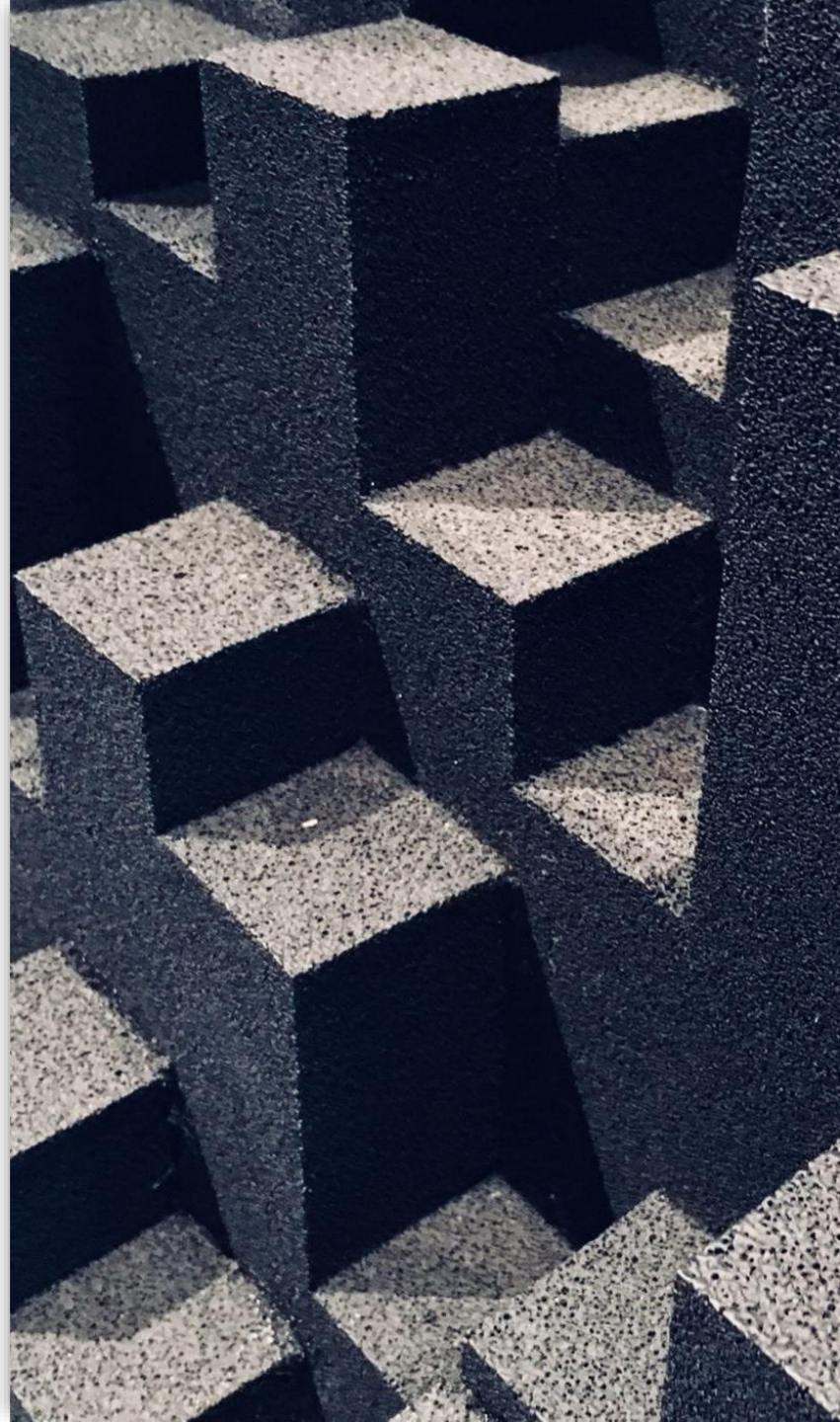


# Recycled Plastic



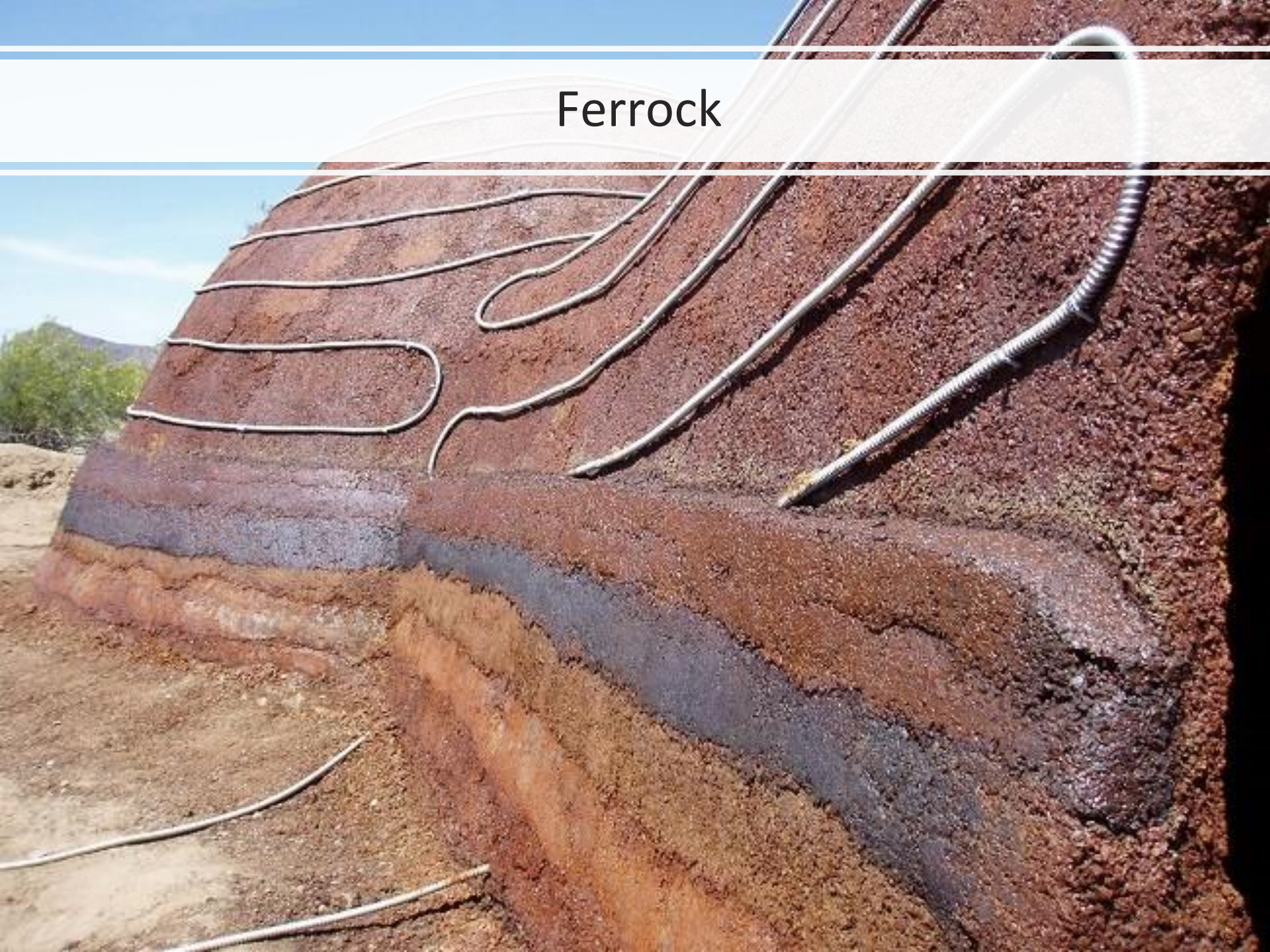
# Ferrock

- Cement alternative made from recycled steel dust and silica.
-  Pros: Stronger than concrete, carbon-negative, durable.
-  Cons: Still in testing phase, limited commercial availability.
-  Example: Prototypes and small-scale walls.
-  Cost: Not yet standardized; currently high.

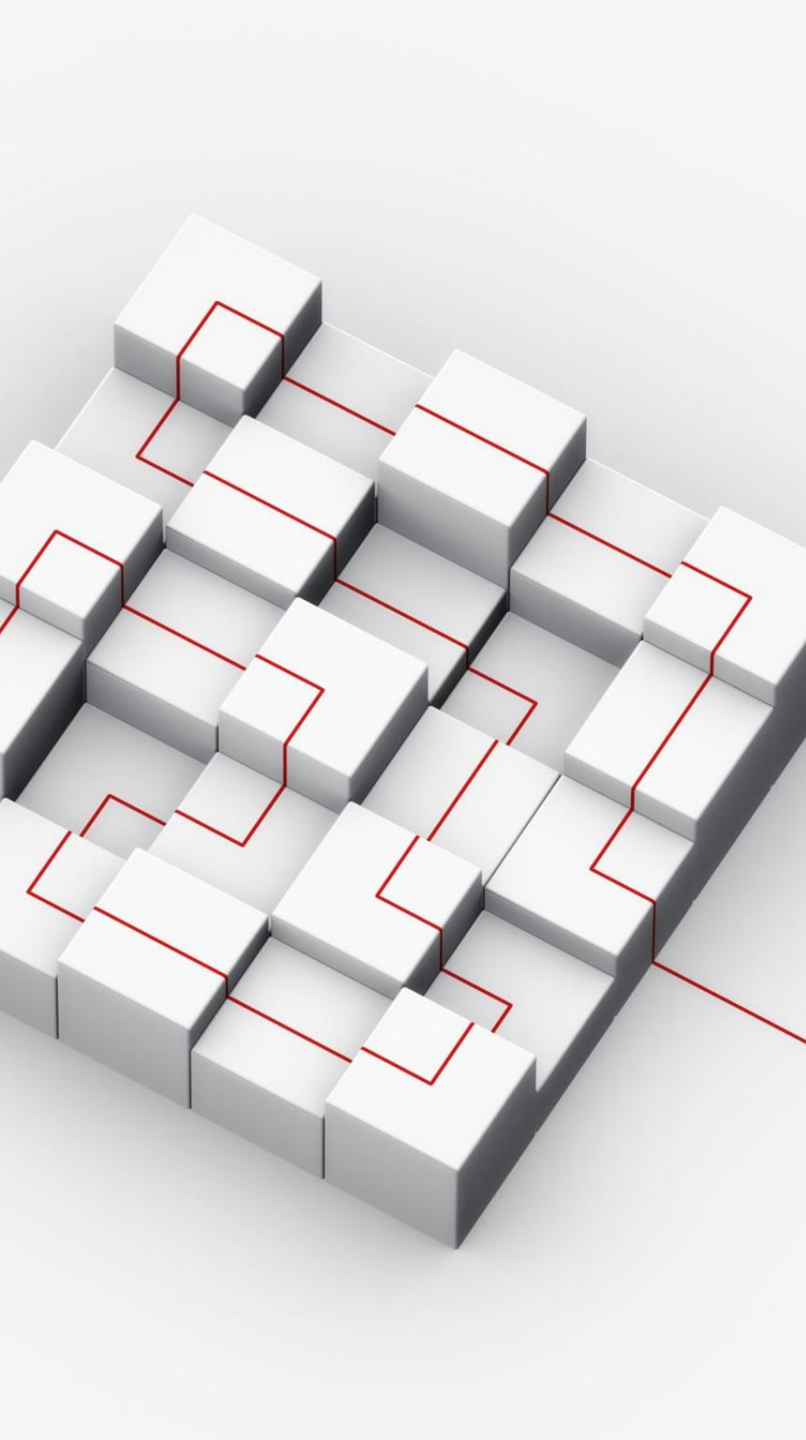








# Ferrorock







# Mycelium

- Fungal root systems grown into molds for insulation or bricks.
-  Pros: Biodegradable, renewable, fire-resistant.
-  Cons: Fragile, still experimental, limited use.
-  Example: The Growing Pavilion (Dutch Design Week), prototypes.  
<https://www.dezeen.com/tag/mycelium-design/>
-  Cost: Currently high due to scale and R&D.







# Mycelium



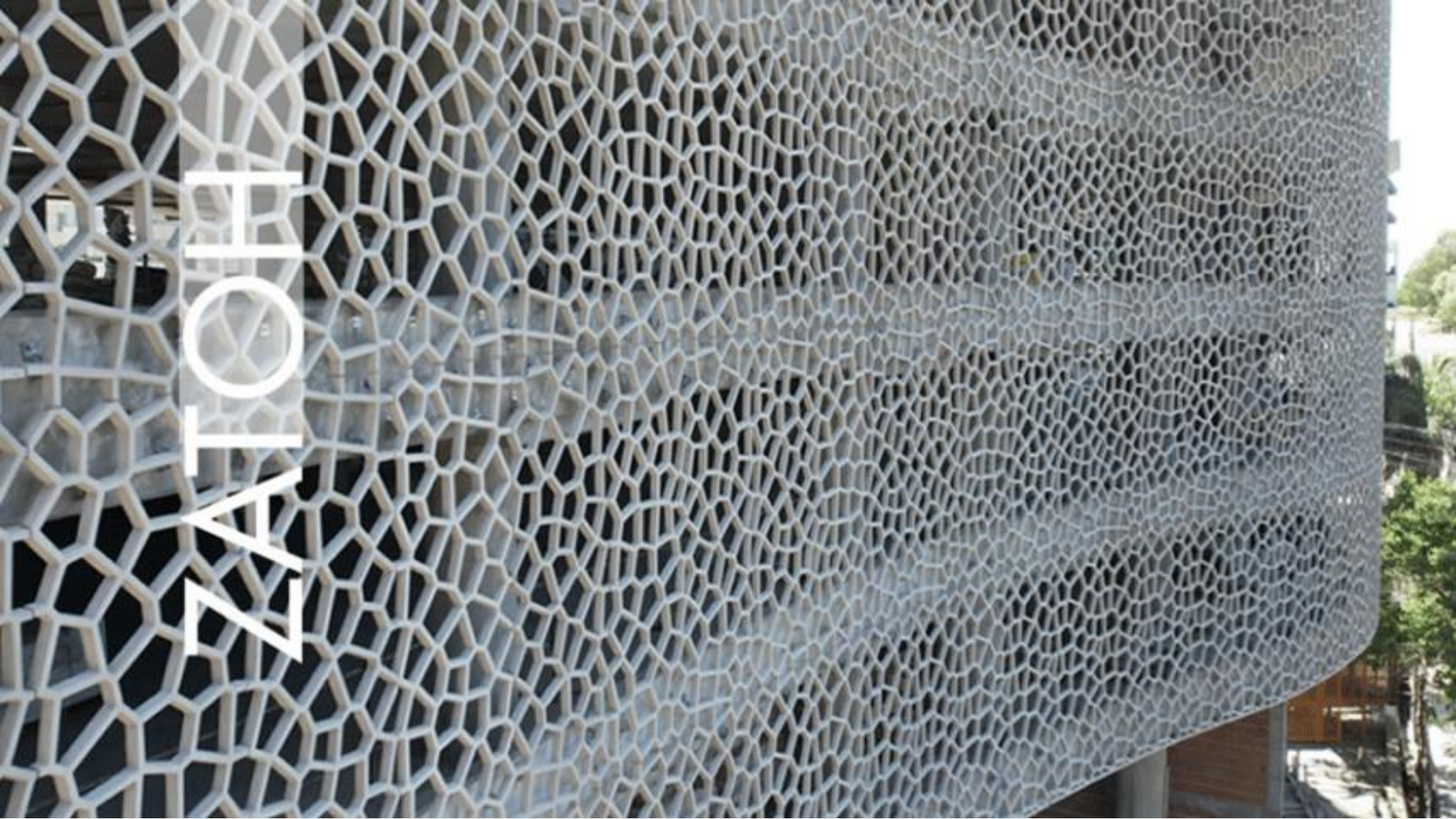
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# Recycled Glass Concrete

- Concrete mixed with recycled glass aggregate.
-  Pros: Uses waste, aesthetically pleasing, durable.
-  Cons: Risk of alkali-silica reaction, requires careful formulation.
-  Example: Glass concrete panels in commercial facades.
-  Cost: Moderate; depends on processing and design.











Recycled Glass Concrete

<https://archup.net/glass-fiber-reinforced-concrete-grc-the-building-material-of-the-future/>



# Cork

- Harvested bark used as insulation or wall/floor cladding.
-  Pros: Renewable, sound/thermal insulator, lightweight.
-  Cons: Sensitive to moisture, limited structural use.
-  Example: Cork House (UK), wall panels in Portugal.
-  Cost: Moderate; depends on origin and finishing.















Cork

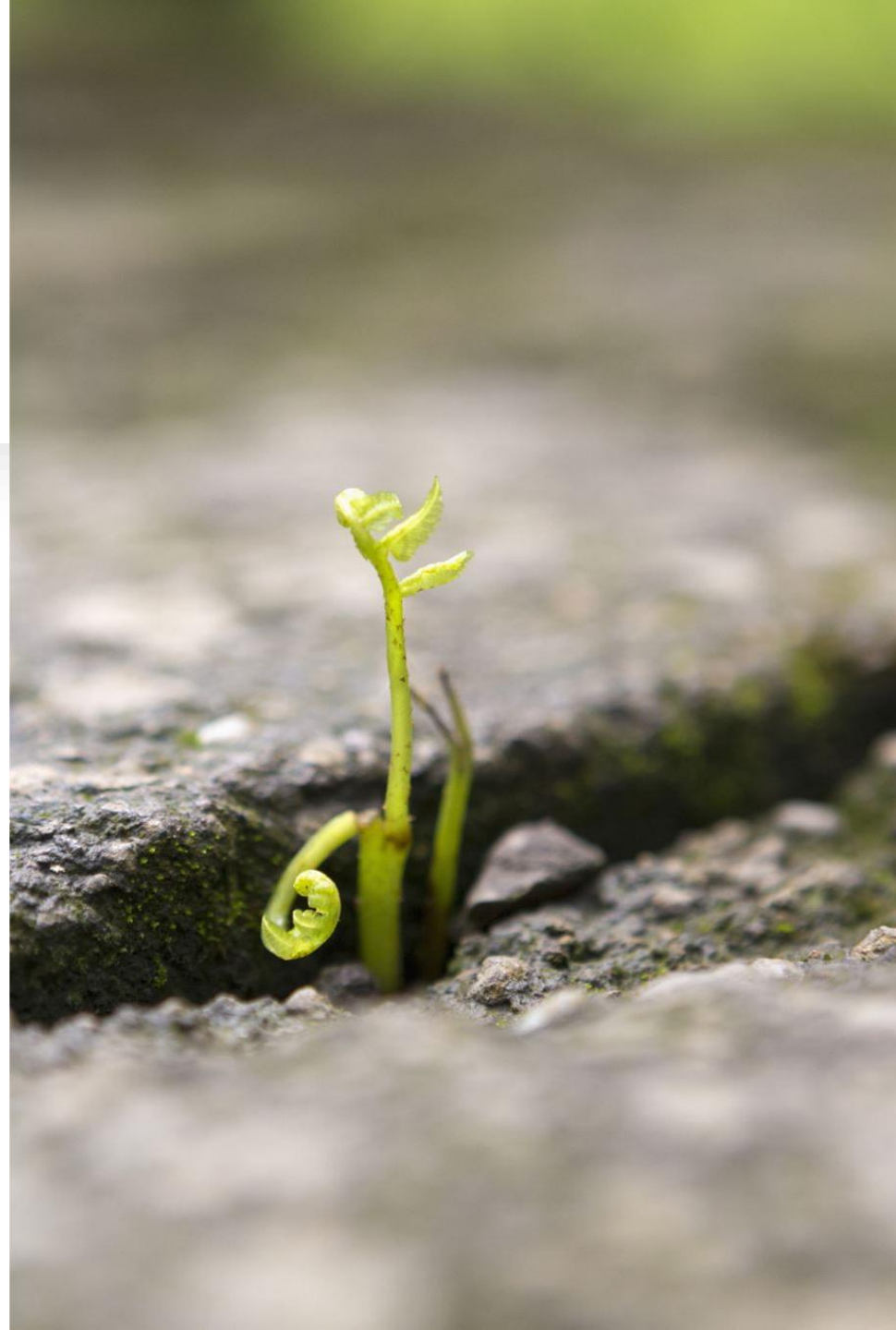
# Low-VOC Paints and Sealants

- Paints and sealants with reduced volatile organic compounds.
-  Pros: Improves indoor air quality, less toxic, widely available.
-  Cons: May be more expensive, can vary in quality.
-  Example: Standard in green-certified buildings.
-  Cost: Slightly higher upfront, better for health.



# Moss Concrete

- (bioreceptive concrete) – a specially formulated concrete surface designed to let moss grow naturally without soil or roots.
-  **Pros:** Encourages natural moss growth for CO<sub>2</sub> absorption and fine-particle air filtration; helps cool surfaces and mitigate urban heat islands; low maintenance (no irrigation or mowing); provides extra sound and thermal insulation; improves urban biodiversity and aesthetics.
-  **Cons:** Moss performance depends on local climate and shade; long-term durability under freeze-thaw cycles still under study; initial formulation can be costlier than standard concrete; limited large-scale track record.
-  **Cost:** Higher upfront cost than conventional concrete due to special mix and surface treatment; potential long-term savings from reduced cooling needs and almost no maintenance.
-  **Example:** Pilot façades and retaining walls by **Respyre** in the Netherlands (e.g., projects in Amsterdam and Delft) demonstrating self-sustaining moss coverage without irrigation.



<https://www.gorespyre.com/>

- Bricks



- Concrete

